

Work Order ID 54675

December 16, 2009 10:21:39 AM



Page 1

Item ID: D4013-3

Accept



Setup Start



Revision ID:

Item Name: Stud

Stop



Start Date: 12/16/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 12/21/2009 Req'd Qty: 60.00

Customer:

Reference:

Approvals: Process Plan: mf Date: 09-12-16 Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4013	C								

100

0.00



Hardinge

0.00

Hardinge CNC Lathe Small

Memo

turn as per Dwg
Dwg Rev: C

SA 09/21/7

Deburr

59 ✓

110

0.00



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

SA 09/21/7

59 ✓

120

0.00



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

mf
09/12/21

59 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/12/21 SP 59

09/12/21 JJ

C209112121

W/O:		WORK ORDER CHANGES					
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Picklist Print

Page 1

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Work Order ID: 54675



Parent Item: D4013-3



Parent Item Name: Stud

Start Date: 12/16/2009

Required Date: 12/21/2009

Comments: IPP RevA: New issue 09.10.26 DD verified by:JLM
revC as per dwg 09.11.18 DD verified by:JLM

IPP RevB:

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			100	f	71.6135	7.8947			



304 ROUND BAR 0.375

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	71.61347895	
112058	0.01317895	
112473	11.6003	
113325	60	

7.8 SA 08/2/17

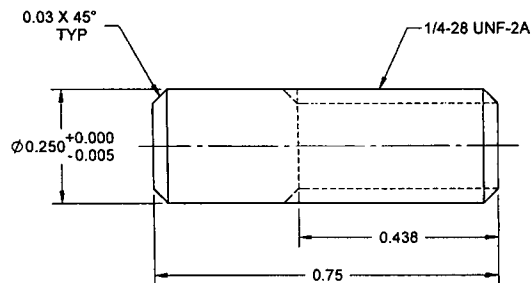
W/O:		WORK ORDER CHANGES					
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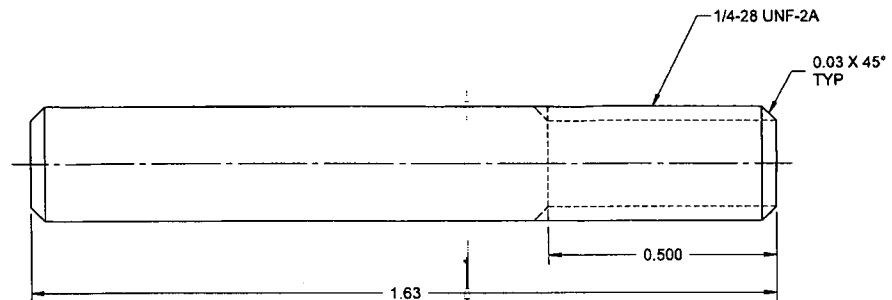
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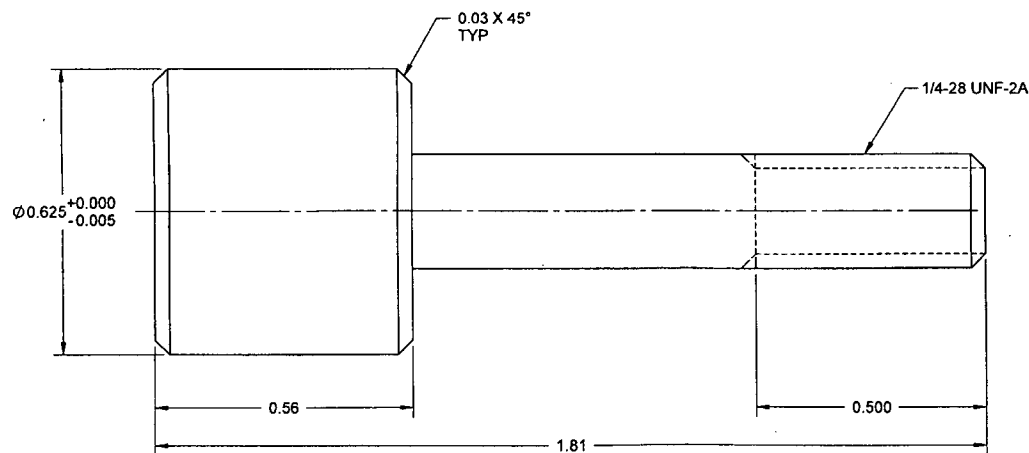
NOTE: Date & initial all entries



D4013-3 STUD



D4013-9 STUD



D4013-11 STUD

54675

RELEASED
2009-11-24

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs EACH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. C
MFG. APPR.	AS	D4013	SHEET 4 OF 5
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	WEARPLATE ASSEMBLY	NTS
DATE	09.11.11	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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